

**MANDATORY SERVICE BULLETIN****REVISION RECORD**

REV	DATE	PAGE	CHANGE DESCRIPTION
00	09/24/2019	ALL	Initial release.

**SUBJECT**

Inspection of Rudder Torque Tube Bonding

**EFFECTIVITY**

Original Effective Date: 11/05/2019

Rudder Serial Range: 001 through 284

**SUMMARY**

Rudders in the affected rudder serial-number range may exhibit movement at bonded joints along the rudder torque tube, which may require re-bonding with new adhesive. The Field Service Instruction listed below provides a procedure for inspection.

DOCUMENT NUMBER	TITLE
FSI-168	Inspection of Rudder Torque Tube Bonding

**COMPLIANCE**

This Mandatory Service Bulletin must be complied with at or before the next annual inspection.

## MANDATORY SERVICE BULLETIN

### CREDIT AND WARRANTY INFORMATION

Quest will reimburse up to a 1/2 hour of inspection labor costs associated with the inspection of Joints A, B, and C (as shown in FSI-168). For affected airplanes, Quest will provide a kit(s) at no cost and reimburse labor for one of the following:

1. One (1) service kit #FSI-121 and up to eight (8) hours of labor if repair is needed only at Joint C.
2. One (1) FSI-166 and up to 13 hours of labor if repair is needed at Joint A and B.
3. One (1) FSI-166 and service kit #FSI-121, and up to 18 hours of labor if repair is needed at Joints A, B, and C.

Contact KODIAKCARE to order the kit(s). Refer to Quest's technical publications portal at <http://customercare.questaircraft.com> for warranty claim reimbursement instructions.

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