

# \*MANDATORY SERVICE BULLETIN\*

**NUMBER:** SB-019  
**REVISION:** B  
**DATE:** 07/08/2010

**SUBJECT:** CARGO DOOR; NOTICE REGARDING CARGO DOOR WINDOWS

## SUMMARY

### BACKGROUND

Quest has received a single report of an aircraft that experienced cargo door window separation along the adhesive bond line. Quest has received no other reports of this nature and is investigating this occurrence. It was reported that this aircraft was operating in very high temperatures.

### ACTION

If operating in temperatures above 100°F (38°C) OAT, the operator must thoroughly inspect the cargo door window prior to each flight for:

- Separation along the window's adhesive bond line.
- Any anomalies.

If the inspection yields findings of any of the conditions listed above, immediately contact Quest Customer Service and **DO NOT** operate the aircraft.

### EFFECTIVITY

KODIAK 100 Series aircraft:

#### SERIAL NUMBERS

- 100-0003, 100-0004, 100-0006 thru 100-0022, and 100-0024

This Mandatory Service Bulletin (SB-019 CARGO DOOR; NOTICE REGARDING CARGO DOOR WINDOWS ) is no longer applicable for the aircraft listed above if Service Letter (SL-014 Recommended Cargo Door Window Replacement) or (Field Service Instruction FSI-010 Cargo Door; Window Replacement) has been completed.

### LOG OF CHANGES

REVISION:	DATE:	DESCRIPTION OF CHANGE:
A	08/04/2009	Initial Release
B	06/17/2010	Updated Effectivity and added log of changes table

### AFFECTED PARTS

KODIAK PART AFFECTED:

- 100-280-3013 Cargo Door Windows

ADDED PARTS FOR AIRCRAFT RECORDS:

- N/A

### COMPLIANCE

An initial inspection must be completed by an A&P mechanic and a follow up inspection must be completed by an A&P mechanic at every 100 hour inspection.

An inspection must be performed by the operator or an A&P mechanic when the conditions described in the ACTION section of this Service Bulletin are present. This operators inspection shall be incorporated into the Pilots Preflight Inspection. A Log Book entry is not required for the operators inspection.

### INDUSTRY SUPPORT INFORMATION

None

### MANPOWER

N/A

### COMPLETION

N/A

### WARRANTY INFORMATION

N/A

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