

MANDATORY SERVICE BULLETIN**NUMBER:** SB11-14**REVISION:** 01**DATE:** Sep 22, 2011**SUBJECT:** WINDSHIELD BOND-LINE INSPECTION**EFFECTIVITY:**

KODIAK 100 Series Aircraft Serial Numbers: 100-0001 Through 100-0054

SUMMARY:

Quest is mandating a one time inspection of the windshield molding and bond-line. It has been found that a potential exists for the windshield primer to de-bond from the windshield.

ACTION:

Perform the inspection detailed on the service bulletin attachment Windshield Bond-Line Inspection Procedures.

COMPLIANCE:

Revision 01 must be complied with on or before the next 100 hour, Annual Inspection, or scheduled maintenance, whichever comes first. No action is required if Revision 00 has been complied with.

ATTACHED DOCUMENTS:

Document #:	Date:	Document Title:
N/A	09/01/2011	Windshield Bond-Line Inspection Procedure

INDUSTRY SUPPORT INFORMATION:

N/A

CREDIT AND WARRANTY INFORMATION:

Quest Aircraft Company will reimburse for the cost of this inspection up to \$63.75. For reimbursement send Quest Aircraft Company a copy of the inspection record, a completed KODIAK Warranty Claim Form, and an invoice that does not exceed the amount listed above.

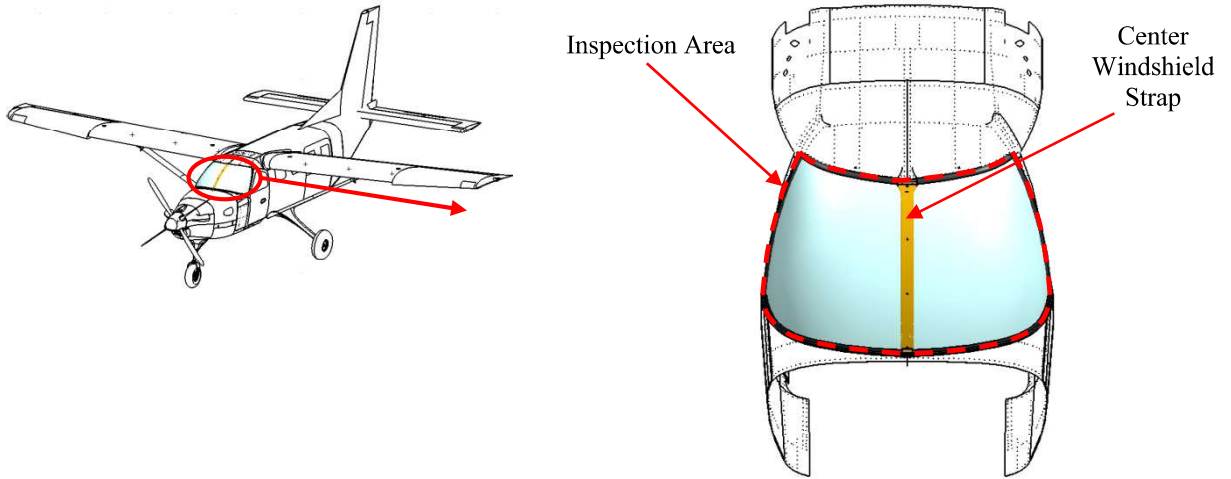
Quest Customer Service**Service Bulletin: SB11-14****Phone: (208)263-1111 Toll Free: 1(866)263-1112****Email: Customercare@questaircraft.com****SPECIAL INSTRUCTIONS:**

See attached sheets.

Quest Aircraft Company, LLC
© Copyright 2011
All Rights Reserved

No part of this document may be reproduced, copied, transmitted, disseminated, downloaded or stored in any storage medium, for any purpose without the express prior written consent of Quest Aircraft Company, LLC.

Inspection Area:



Estimated Manhours: 45 Minutes

Inspection Instructions:

1. Temporarily remove the center windshield strap.
2. Inspect the molding around the perimeter of the windshield for security of installation.
3. Inspect the perimeter of the windshield for the primer de-bonding from the aircraft windshield, as shown in the pictures below.
4. Reinstall the center windshield strap.
5. If de-bonding of the molding or primer is detected, contact Quest Aircraft Company for further instructions.

▲ NOTE ▲

Ensure the inspection area is properly lighted, noise levels are maintained at a minimal level, and proper tools are used to assist in the inspection process.



De-bonding of Primer



SERVICE BULLETIN ATTACHMENT

PAGE:

2 of 2

TITLE:

Windshield Bond-Line Inspection Procedures

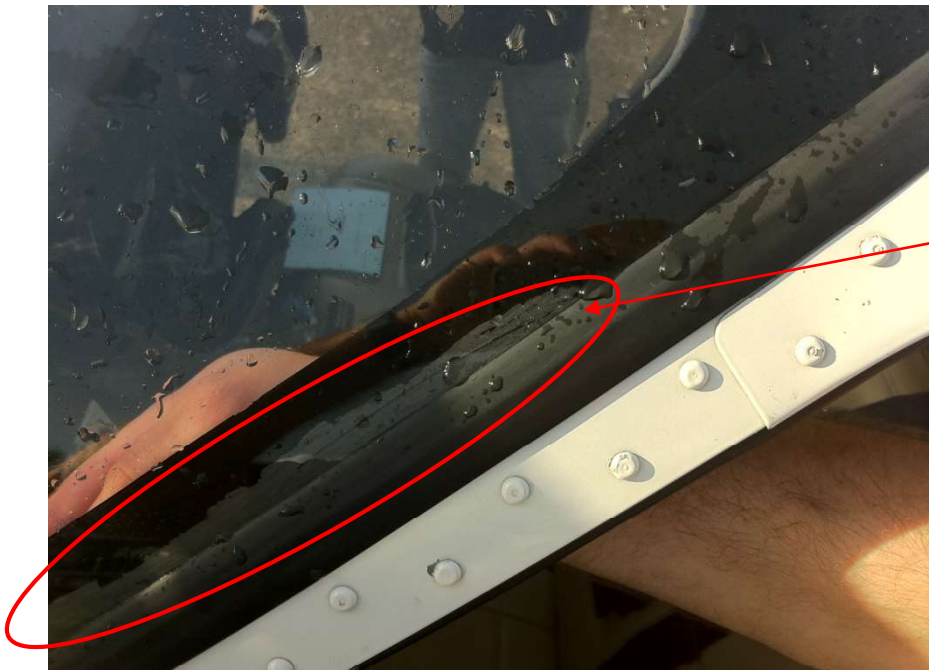
PARENT DOCUMENT:

SB11-14

JASC CODE: 5600



De-bonding of Primer



De-bonding of Primer

---END---